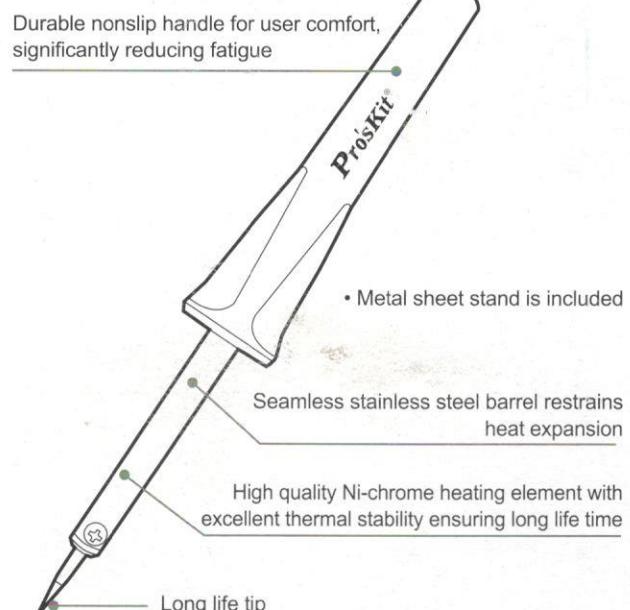


SI-124 series**Pro'sKit®**

Professional Tool Solutions Since 1991

SOLDERING IRON



	Model No.	Consumption	Temperature	Voltage	Standard plug	OAL (mm)
	SI-124B-30	30W	400°C±10%	230V	B	225
●	SI-124B-40	40W	420°C±10%			245
	SI-124B-60	60W	450°C±10%			260
	SI-124B-100	100W	500°C±10%			275

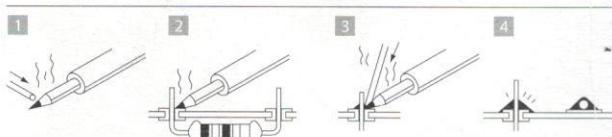
MADE IN TAIWAN

Wattage and Application

20-40W	60-80W	above 100W
P.C. Board I.C., Transistor Chip Condenser	Electric parts Switch. Connector Transformer	When a large heat capacity is required

HOW TO SOLDER

1. Clean the parts to be joined.
2. Clean soldering iron tip and "tin" all faces of tip with a coating of solder.
3. Heat parts (not solder) to be joined.
4. Apply flux-core solder to heated parts, not the soldering tip, and heat it till solder melts and flows freely.



CAUTION

1. When the soldering iron is initially turned on, some smoke may come from the tip. This should stop quickly and not continue once the iron is heated.
2. Use soldering stand and other aids to avoid burned fingers.
3. Make sure the tip stays firmly seated. If it is pulled out slightly, it can shorten