

# **Features**

- Slow blow fusing speed
- EIA 1206 (3216 metric) footprint
- AEC-Q200 compliant\*
- UL 248-14 listed
- RoHS compliant\*\* and halogen free\*\*\*

# SF-1206SA-W Series - Automotive Grade Slow Blow SMD Fuses

# **Clearing Time Characteristics for Series**

% of Current	Clearing Time @ 25 °C	
Rating	Min.	Max.
100 %	4 hours	_
250 %	_	5 seconds

### **Additional Information**

Click these links for more information:









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SAMPL

# **Electrical Characteristics**

Model	Rated Current	Resistance	Rated	Interrupting	Typical I <sup>2</sup> t	Certifications		
Wodei	(A)	(Ω) Typ.****	Voltage	tage Rating	(A²s) *****	cUL: <u>E198545</u>		
SF-1206SA150W-2	1.5	0.05			0.37	<b>✓</b>		
SF-1206SA160W-2	1.6	0.043	110 VDC	50 A @ 110 VDC	0.52	✓		
SF-1206SA200W-2	2	0.032			0.88	<b>✓</b>		
SF-1206SA250W-2	2.5	0.028	65 VDC		1.1	✓		
SF-1206SA300W-2	3	0.0224		65 VDC		1.9	✓	
SF-1206SA315W-2	3.15	0.0203			65 VDC	50 A @ 65 VDC	2.2	✓
SF-1206SA350W-2	3.5	0.018					2.6	✓
SF-1206SA400W-2	4	0.0161						3.3
SF-1206SA500W-2	5	0.0129			5.4	✓		
SF-1206SA630W-2	6.3	0.01	32 VDC	32 VDC 50 A @		8.9	✓	
SF-1206SA700W-2	7	0.0094				10.4	✓	
SF-1206SA800W-2	8	0.0084			50 A @ 32 VDC	13.5	✓	
SF-1206SA1000W-2	10	0.005			11.2	<b>√</b>		
SF-1206SA1200W-2	12	0.0041				15	✓	
SF-1206SA1500W-2	15	0.0035			24.5	/		

<sup>\*\*\*\*\*</sup> Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 25 %.



# WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

- \* Meets Bourns' internal AEC-Q200 equivalent test plan.
- \*\* RoHS Directive 2015/863, Mar 31, 2015 and Annex.
- \*\*\* Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

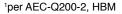
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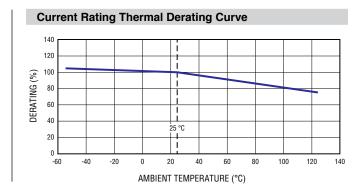
<sup>\*\*\*\*\*\*</sup> Melting  $I^2t$  calculated at 0.001 second pre-arcing time.

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# Environmental Characteristics Operating Temperature -55 °C to + 125 °C Storage Conditions Temperature +5 °C to +35 °C Humidity 40 % to 75 % Moisture Sensitivity Level 1 ESD Classification¹ Class 6





### **Typical Part Marking**

Represents total content. Layout may vary. Markings in blue color.



Rated Current	Part Marking	
1.5 A	G	
1.6 A	Т	
2 A	I	
2.5 A	J	
3 A	K	
3.15 A	V	
3.5 A	L	
4 A	М	

Rated Current	Part Marking
5 A	N
6.3 A	0
7 A	Р
8 A	R
10 A	Q
12 A	Х
15 A	Υ

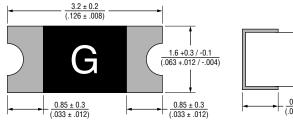
How to Order		
SF - 1206 S A 15	50 W - 2	
SinglFuse™ ————————————————————————————————————		
SMD Footprint		
Fuse Blow Type ————————————————————————————————————		
Automotive Grade		
Rated Current — 150 ~ 1500 = 1.5 A ~ 15 A	]	
Structure Type ————————————————————————————————————		
Packaging Type —		

- 2 = Tape & Reel

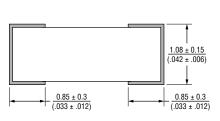
# Packaging

Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	3,500 pieces
Packaging Code	-2

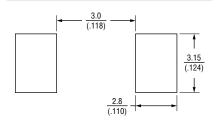
# **Product Dimensions**



DIMENSIONS:  $\frac{MM}{(INCHES)}$ 

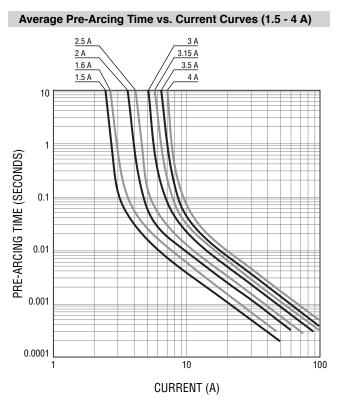


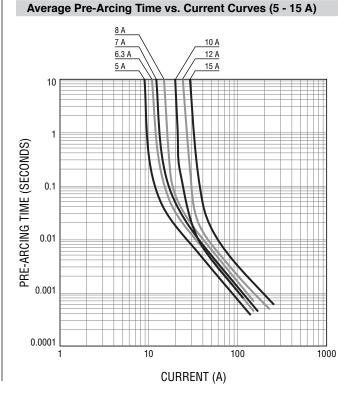
# **Recommended Pad Layout**

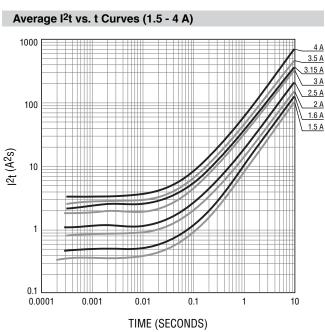


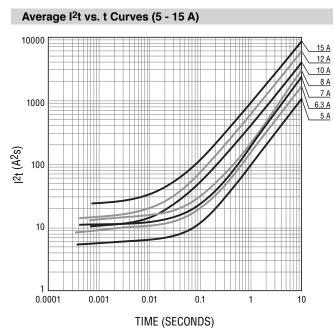
DIMENSIONS:  $\frac{MM}{(INCHES)}$ 

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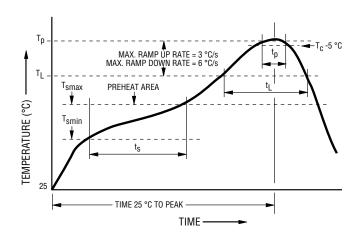




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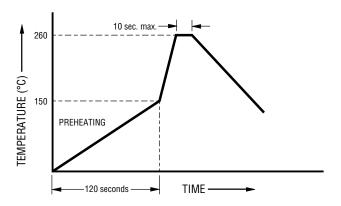
### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T <sub>smin</sub> )	150 °C
Temperature Max. (T <sub>smax</sub> )	200 °C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~120 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Liquidous Temperature (T <sub>I</sub> )	217 °C
Time $(t_L)$ maintained above $T_L$	60~150 seconds
Peak Package Body Temperature (T <sub>p</sub> )	260 °C
Time (t <sub>p</sub> )* within 5 °C of the specified classification temperature (T <sub>c</sub> )	30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

# **Solder Wave Recommendations**



# **BOURNS**®

# Asia-Pacific:

Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

### Europe:

Tel: +36 88 885 877 • Email: eurocus@bourns.com

### The Americas:

Tel: +1-951 781-5500 • Email: americus@bourns.com

# www.bourns.com

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# **Reliability Tests**

Test Items	Reference Standard
Visual Inspection	MIL-STD-883 Method 2009
High Temperature Storage	MIL-STD-202 Method 108
Low Temperature Storage	IEC 60068-2-1
Temperature Cycling	JESD22 Method JA-104
Biased Humidity	MIL-STD-202 Method 103
High Temperature Operating Life	MIL-STD-202 Method 108
Physical Dimension	JESD22 Method JB-100
Mechanical Vibration	MIL-STD-202 Method 204
Mechanical Shock	MIL-STD-202 Method 213
Resistance to Soldering Heat	MIL-STD-202 Method 210
Salt Spray	MIL-STD-202 Method 101
Solderability	MIL-STD-202 Method 208
Terminal Strength	AEC-Q200-006
Board Flex	AEC-Q200-005
Electrical Characterization	Bourns Specification

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